

A

B

C

D

E

F

A

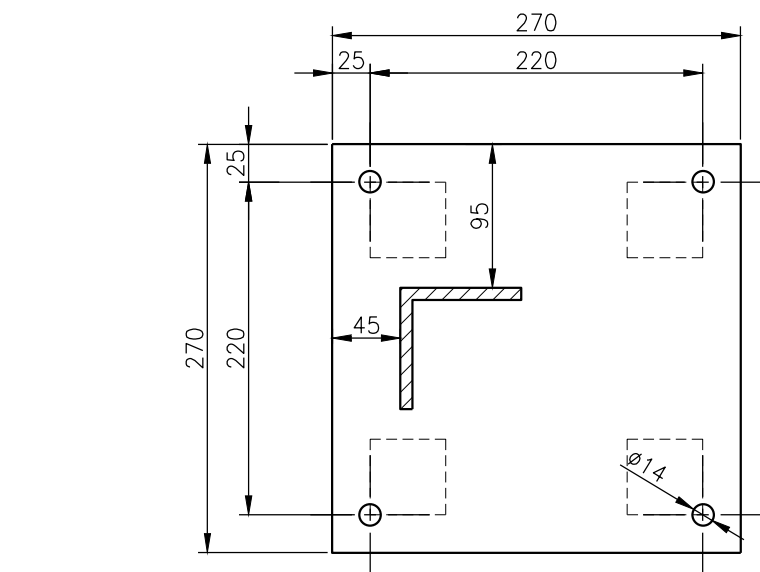
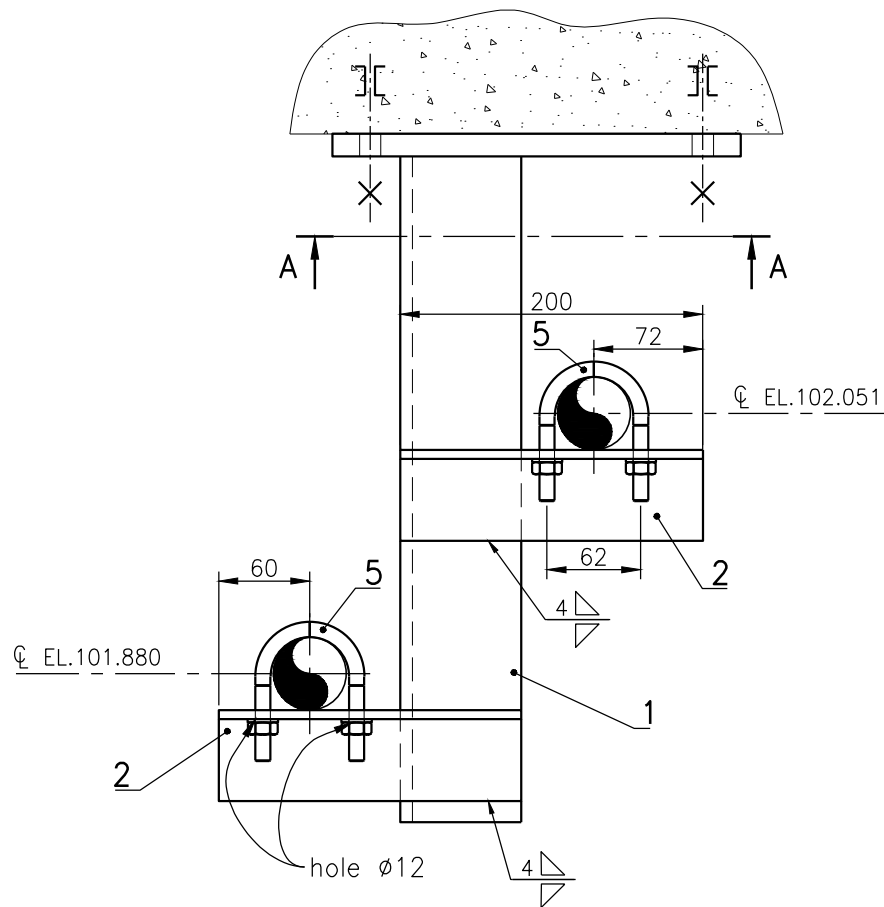
B

C

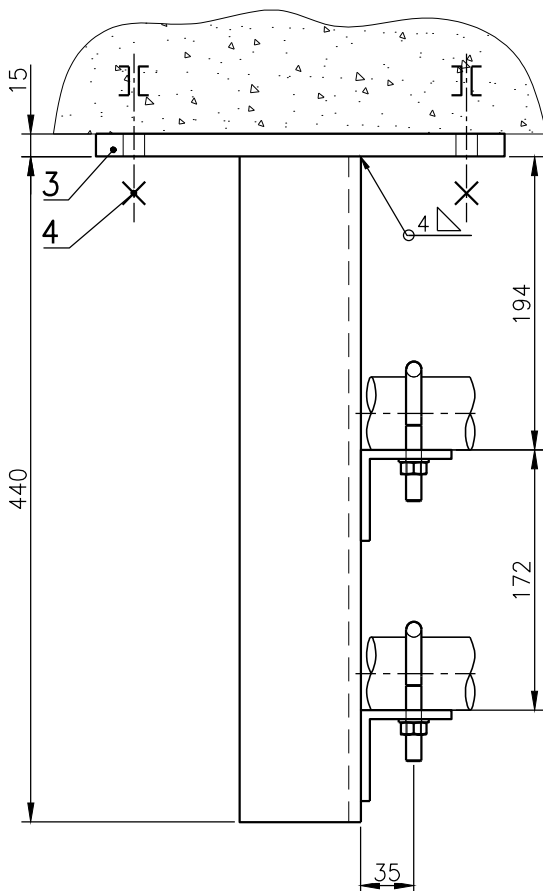
D

E

F



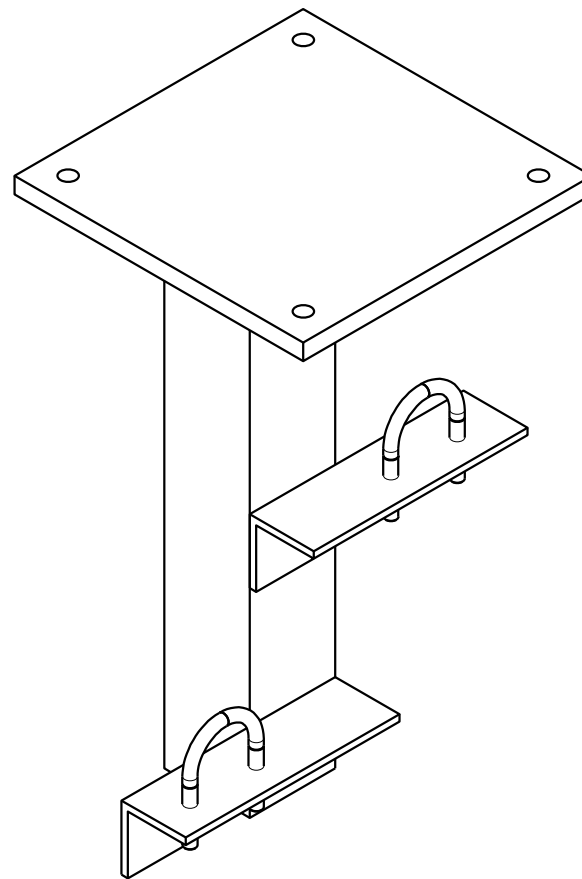
A-A (1:5)



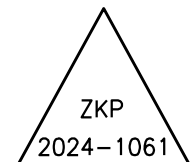
ITEM NO.	NO. REQD.	B. M. ITEM	DESCRIPTION	MATERIAL	REF. NOTES
1	1		L80x8, L=440mm	NOTE 2	DIN 1028
2	2		L60x6, L=200mm	NOTE 2	DIN 1028
3	1		PLATE 270x270x15mm	NOTE 2	DIN 10029
4	4		ANCHOR BOLTS, HILTI HST3 M12x115 40/20	GALVANIZED STEEL	HILTI
5	2	A62	U-BOLT FOR 1 1/2" PIPE	GALVANIZED STEEL	DIN 3570

NOTES:

1. ALL DIMENSIONS ARE IN MILIMETERS.
2. MATERIAL GRADE SHALL BE ASTM A36 OR THE EQUIVALENT (S275J2 OR S355J2).
3. SUPPORT SHALL BE SANDBLASTED AND COATED ACCORDING TO NEK PROCEDURE SP-A322.
4. ANCHORING ACCORDING TO HILTI INSTRUCTIONS.
5. THE CUT OF REBARS IS NOT PERMITTED. APLY SCANNING FOR POSITIONING OF THE ANCHOR BOLTS AND ADAPT HOLES' LOCATIONS AS NEEDED.
6. WELDING ACCORDING TO AWS D1.1. FILLET WELD. BUTT WELDS FULL PENETRATING.



ISO VIEW



1. Interim Dwg. No.:	SIP-MN034-SUPPORT-001-IA
Interim Sketch No.:	N/A
2. Design Mod. No.:	ZKP 2024-1061
3. Drawing Rev. No.:	N/A
4. New Drawing No.:	SIP-MN034-SUPPORT-001
5. Resp. Eng.:	I. BROMŠE Date: 18.07.2025
6. Checker:	R. MLAKAR Date: 18.07.2025

NON-SAFETY RELATED

Position	ISO 128	Scale	NTS	Mass
		Name:	WT SYSTEM PIPE SUPPORT OPC BUILDING	
		Design Firm	Drawing No.	Sheet No.
		SIPRO CKŽ 135c SI-8270 KRŠKO	SIP-MN034-SUPPORT-001	1/1
		File Name.: SIP-MN034-SUPPORT-001.dwg		Format: A3
Rev.	Modification	Date	By	